

JP
By "the density of the foamed layer (4) of the base portion (1)" used herein is indicated a density of a layer (2L) obtained by cutting out along the levels each lying away from the almost central level of the foamed molding including the skin layer (3) by 30% ($L=0.3T$) of the thickness of the foamed molding wherein the thickness of the foamed molding is represented by T as shown in Fig. 3.

IN THE CLAIMS:

Please amend claim 1 as follows:

1. (Amended) A speaker grille-integrated foamed thermoplastic resin molding for automotive interior comprising a base portion and a speaker grille wherein at least the base portion has a foamed layer and the foamed layer in the base portion has a density ρ of not greater than 0.6 g/cm^3 and an average expansion ratio of the speaker grille is 1 to 1.3 times, wherein the speaker grille is formed in one piece with the base portion from the same material as the base portion.